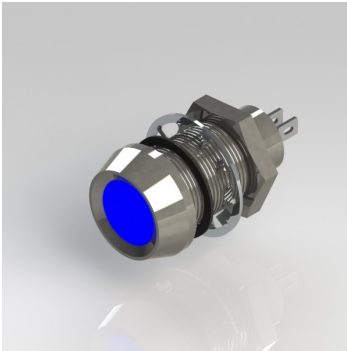


# 512 series



## features



- Ø12.7mm mounting
- Robust bright nickel plated brass housing
- Sealed to IP67, suitable for high vibration applications
- Smoked lens style
- Flying lead terminations available
- Internal reverse protection diode fitted as standard in all voltage models
- Pack Quantity = 10 Pieces

## specifications

Typical characteristics (Ta = 25°C)

Part Number	Colour	Voltage Vac/dc	Current DC (mA)	Luminous Intensity (mcd)	Wave Length (nm)	Operating Temp. (°C)	Storage Temp. (°C)	De-rating Graphs
512-501-21	Red	12 Vdc	19	600	630	-40 - +80	-40 - +100	D
512-521-21	Yellow	12 Vdc	19	600	585	-40 - +80	-40 - +100	D
512-532-21	Green	12 Vdc	20	800	515	-40 - +80	-40 - +100	F
512-930-21	Blue	12 Vdc	20	9870	465	-30 - +85	-40 - +100	U
512-997-21	White	12 Vdc	20	27000	* See below	-30 - +85	-40 - +100	I
512-501-23	Red	28 Vdc	20	600	630	-40 - +80	-40 - +100	D
512-521-23	Yellow	28 Vdc	20	600	585	-40 - +80	-40 - +100	D
512-532-23	Green	28 Vdc	20	800	515	-40 - +80	-40 - +100	F
512-930-23	Blue	28 Vdc	20	9870	465	-30 - +85	-40 - +100	U
512-997-23	White	28 Vdc	20	27000	* See below	-30 - +85	-40 - +100	I

997F-C	*Typical emission colour White			
x	0.31	-	-	-
y	0.32	-	-	-

- ^ = Voltage for 20mA product is Vf at 20mA, not Vopr  
 - Products must be de-rated according to the de-rating information. Each de-rating graph refers to specific LEDs. Please refer to graphs on page 3.  
 - Luminous intensity is measured at 20mA on a discrete LED unless otherwise stated.  
 - Intensities (lv) and colour shades of white (x, y co-ordinates) may vary between LEDs within a batch

## to order

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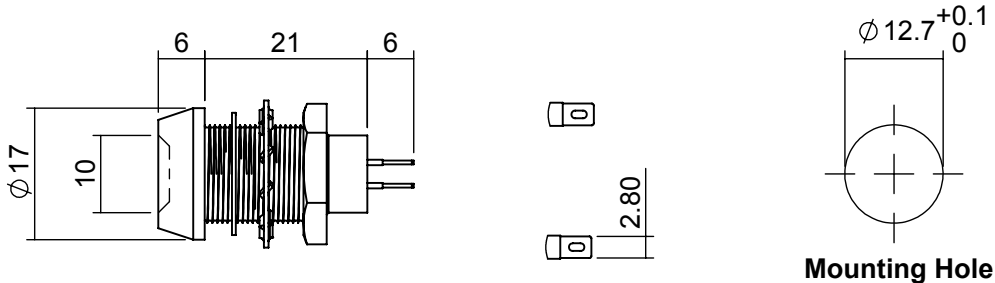
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# 512 series



## technical data



Mounting Hole

Anode termination indicated by red sleeve.  
Mounting hole to be clean and burr free.

Dimensions in mm (typical)  
Not to scale

## housing material

## push on connectors

<b>Body</b>	Brass to BS 2874 CZ121, Nickel plated to BS 1224	<p>925-000-00 is brass tin plated - for use with 512 series lamps</p> <p>Dimensions in mm (typical). Not to scale.</p>
<b>Nut</b>	Brass to BS 2874 CZ121, Nickel plated to BS 1224	
<b>Panel Seal</b>	Viton	
<b>Termination</b>	Brass to BS 2874 CZ108. Copper flash base, silver flash finish	
<b>Lens</b>	Polycarbonate	
<b>Encapsulation</b>	PC5430 Resin	
<b>Lock Washer Header</b>	Zinc Plated Steel	

## technical characteristics

Series	Max. Power Dissipation	Max. Reverse Voltage	Panel Cutout	Nut Mounting Torque	Min. Mounting Centres	Max. Panel Thickness
512	1000	1000 <sup>^</sup>	12.7	1.0	19.5	1.5 - 8.0
units	mW	Vdc	mm	Nm	mm	mm

\* = Current version

<sup>^</sup> = Voltage version

## optional flying lead terminators

Order Code Suffix	Supply Voltage	Wire Colour	Wire Length	No/Diameter of Conductor	Diameter Insulation	Comments
15	DC products	Red-anode/ Black-cathode	150mm	19/0.15mm	1.2mm	Customised lengths available
15	AC products	Brown-live/ Blue-neutral	150mm			
19	DC products	Red-anode/ Black-cathode	1000mm			
19	AC products	Brown-live/ Blue-neutral	1000mm			

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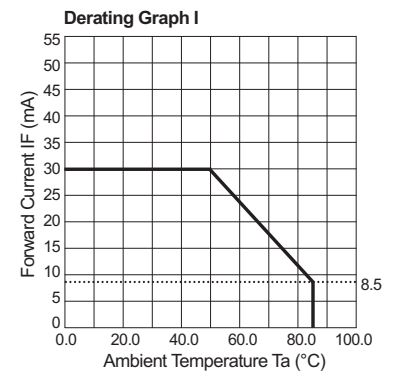
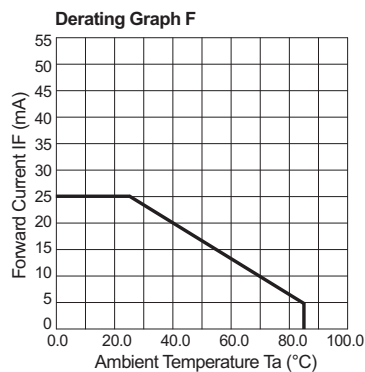
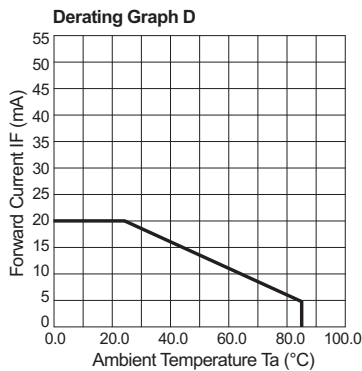
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# 512 series



## de-rating information



## also available

### Part numbers also available in the 512 series:

Part Number	Colour	Voltage Vopr	Part Number	Colour	Voltage Vopr
512-501-21-15	Red	12 Vdc	512-532-76	Green	230 Vac 50 Hz
512-501-21-50	Red	12 Vdc	512-540-21	Red	12 Vdc
512-501-22	Red	24 Vdc	512-930-25	Blue	110 Vdc
512-501-23-19	Red	28 Vdc	512-930-46	Blue	35 Vdc
512-501-24	Red	48 Vdc	512-930-75	Blue	110 Vac 50 Hz
512-501-46	Red	35 Vdc	512-997-22	White	24 Vdc
512-501-75	Red	110 Vac 50 Hz	512-997-25	White	110 Vdc
512-501-75-50	Red	110 Vac 50 Hz	512-997-46	White	35 Vdc
512-501-76	Red	230 Vac 50 Hz	512-997-75	White	110 Vac 50 Hz
512-521-20	Yellow	5/6 Vdc	512-997-75-50	White	110 Vac 50 Hz
512-521-21-15	Yellow	12 Vdc	512-997-76	White	230 Vac 50 Hz
512-521-21-19	Yellow	12 Vdc	512-997-76-15	White	230 Vac 50 Hz
512-521-21-50	Yellow	12 Vdc			
512-521-22	Yellow	24 Vdc			
512-521-22-19	Yellow	24 Vdc			
512-521-25	Yellow	110 Vdc			
512-521-46	Yellow	35 Vdc			
512-521-75	Yellow	110 Vac 50 Hz			
512-521-76	Yellow	230 Vac 50 Hz			
512-532-21-15	Green	12 Vdc			
512-532-21-50	Green	12 Vdc			
512-532-22	Green	24 Vdc			
512-532-23-15	Green	28 Vdc			
512-532-23-19	Green	28 Vdc			
512-532-23-50	Green	28 Vdc			
512-532-24	Green	48 Vdc			
512-532-46	Green	35 Vdc			
512-532-75	Green	110 Vac 50 Hz			
512-532-75-15	Green	110 Vac 50 Hz			

The products listed here illustrate all of the options available to order. These products may have custom modifications that alter their operation beyond the generic information contained within this datasheet. Please contact sales for further information.

RP = Reverse Polarity

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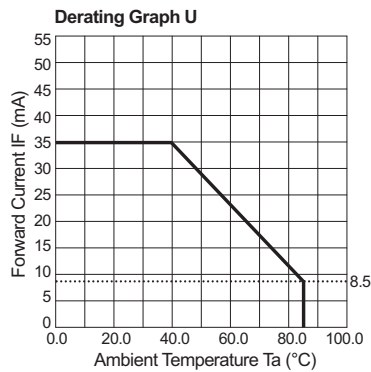
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# 512 series



## de-rating information continued



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# 512 series



## design considerations

### Electro-Static Discharge (ESD)

Build up of electro-static discharge occurs in many situations involving people moving and handling products. The range of possible situations is very diverse but voltage levels as high as several thousand volts can and do arise in many individual situations. When an operator charged up to these levels handles a static sensitive device, there is a very probable likelihood that the device will be irreversibly damaged. It is essential that precautions are taken at all stages during manufacture and assembly of these products. Although LEDs were never considered to be static sensitive devices, changes in manufacturing technology and materials used to produce higher intensity products over a large range of the wavelength spectrum have changed this. Marl has an approved system of ESD control from goods in, through production and into final packing and despatch. Marl recommend all users of LED based products follow the guidelines of BS 100015.

### Power De-Rating

The forward voltage/ current value of an LED is dependant upon the ambient temperature of the environment in which it is operated. Therefore, care must be taken to operate the LED at the correct voltage/ current values, depending upon the ambient temperature. Consequently, a recommendation regarding operating voltages and currents is given in order to address these temperature effects. This recommendation is termed 'de-rating'. It is usual for forward voltages and currents to be specified for ambient temperature of 25°C. However, because the values of these qualities vary with temperature, please refer to the de-rating graphs for correct operation. Marl accept no liability for any product that is operated higher than the stated voltage.

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